



Corner Unit Assembly Instructions

The Frame is assembled according to the rendering above.
 3/8" X 2" socket head bolts and 3/8" washers secure the rails to the Legs and to the Corner Post.
 When the frame is assembled adjust the glides so that the unit sit flat on the floor.
 The Seat Shells are attached to the rail with 1 3/8" Wafer head bolts, 1/4" Nylocks and 1/4" Washers.
 The Corner Table Top is aligned with the pilot holes to the Corner Post and secured with (x13) #10 - 1" Pan Head screws.

The Legs are side specific.
 Please see the detail above.

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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± 1/16
 ANGULAR: ± 1°
 TWO PLACE DECIMAL ± .03
 THREE PLACE DECIMAL ± .005

COMMENTS:

DRAWN	DATE
	6/22/2022
MATERIAL	
DO NOT SCALE DRAWING	



P.O. Box 212 Johnstown, Co. 80534
 970.587.9044 highmarkmanufacturing.com

DWG. NO. Economy Corner Unit
 ASSEMBLY EXPLODED

REV

SCALE: 1:32 SHEET 1 OF 1