



## 2 Seat Cluster Unit Assembly

Using the 1/4" X 1" Button Head bolts, washers and lock nuts, bolt the seat frames together. Make sure the seat frame brackets are even along the top. Align the Table Top pilot holes to the Seat Frame Brackets and secure using the #10 X 1" Pan Head screws. Attach the seats to the Seat Flange using the corresponding Wafer Bolts, washers, and lock nuts. Set the unit in place and adjust the Leveling Glides so the unit sits flat on the floor.